FAREM POLAND
Kompleksowa Obsługa Przemysłu

Czechowice-Dziedzice, Silesia, Poland · since 2001
ISO 9001:2015 certified · over 40 employees
farempoland.pl

SUPPLIER PROFILE · CNC MACHINING

Turning, milling, grinding and slotting — from a single part up to batches of 200. Prototypes, spare parts and machine components made from your drawing, 3D model or a sample. Quotation within 48 h, NDA on request.

1–200 pcs	**48 h**	**±0.01 mm**	**500 kg**	**EN 10204 3.1**	**ISO 9001**
no minimum order	quote with lead time	on request (std ±0.05)	max part weight	our or customer material	process sheets, reports

CAPABILITIES

CNC milling, 3-axis	5 vertical machining centres; parts up to **1000 × 520 × 560 mm** or **650 × 600 × 620 mm**
CNC turning	max **Ø 325 × 600 mm**
Conventional turning	max **Ø 630 × 2700 mm**; in the gap up to Ø 960 mm over 300 mm length
Conventional and NC milling	up to **1300 × 500 × 450 mm**
Grinding	shafts Ø 200 × 800 mm, bores Ø 150 × 300 mm, surfaces 500 × 200 mm; **IT5–IT7, Ra from 0.4 µm**
Keyway slotting	parts up to Ø 400 mm, keyway up to 170 × 32 mm
Gear hobbing	module 1–8, gears up to Ø 475 mm
Fitting and welding	deburring, sandblasting, ultrasonic cleaning, threading; MIG/MAG, TIG and stick welding
Reverse engineering	parts made from a sample or worn part; drawings kept for repeat orders

One order, one supplier: we arrange hardening, nitriding, zinc and nickel plating, black oxide, electropolishing, powder coating, laser cutting and bending. Parts leave us ready for assembly.

BEYOND MACHINING

Machine tool overhauls and retrofits (slideway regrinding, digital readouts) · maintenance services: mechanical, electrical, automation, pneumatics, hydraulics · machine building: assembly stations, conveyors, FAREM DRILL multi-spindle drilling machine · tooling and service for fastener-making machines.

MATERIALS

Steels: structural and alloy (S235, S355, C45, 42CrMo4, 16MnCr5), tool steel (1.2379), stainless and acid-resistant (1.4301, 1.4404), heat-resistant, Hardox 400/500, Inconel, titanium.

Cast iron, castings and forgings — including customer-supplied.

Light and non-ferrous metals: aluminium (EN AW-2017A, 7075), magnesium, brass, bronze, copper.

Plastics: POM-C, PA6, PTFE, PEEK, PC, PET, PE.
Tungsten carbide — grinding.

ACCURACY AND QUALITY

Standard tolerance ±0.05 mm, ±0.01 mm on request; grinding IT5–IT7.

Every part is dimensionally inspected before shipment with calibrated instruments; inspection report and roughness measurement on request.

Quality management system to ISO 9001:2015; every job follows a written process sheet.

We sign an NDA before reviewing your drawings. Customer documentation never leaves the company without consent.

DOCUMENTATION

We accept STEP, IGES, DWG, DXF, PDF, scans and physical samples. SolidWorks (3 seats), SprutCAM. We can prepare 2D drawings from your 3D model.

WHO WE WORK FOR

Machine builders and automation integrators, maintenance departments, tool rooms and R&D teams — in machinery, automotive, energy, electronics and printing.

Customers include: HERZ Automation & Engineering, Nextomation, ITIB Poland (Reutter Group), EnerSys, Indorama Ventures Recycling Poland, BISPOL Fasteners, ASMET Group, Celma Indukta, FANA Narzędzia.

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MACHINE PARK

Machining centre TBI VC 1060	X 1000 × Y 520 × Z 560 mm, table 1100 × 500
Machining centre AVIA VMC 800	X 800 × Y 540 × Z 620 mm, table 1000 × 540
Machining centre AVIA VMC 650 V	X 650 × Y 600 × Z 620 mm, table 800 × 550
Machining centre DMG DMU 60	X 630 × Y 560 × Z 560 mm, table 1000 × 600
Machining centre Famup MC60 Evolution	X 600 × Y 400 × Z 600 mm, table 800 × 370
CNC lathe DMG CLX 420 Linear V4	Ø 325 × 600 mm
NC milling machine MAHO 800P	X 800 × Y 500 × Z 450 mm, table 1100 × 600
Milling machine JANUS FK-6436	X 1300 × Y 300 × Z 450 mm, table 1600 × 350
Lathe ZMM Bulgaria CU630	Ø 630 × 2200 mm
Lathe TUR 630M	Ø 630 × 2000 mm
Lathe PERNIK C13	Ø 500 × 2700 mm
Slotting machine Stanko 7417	parts up to Ø 400 mm, keyway up to 170 × 32 mm
Gear hobbing machine ZFA75	module 1–8, gears up to Ø 475 mm
Cylindrical and internal grinder KUF 250/750	shafts Ø 200 × 800 mm, bores Ø 150 × 300 mm
Surface grinder SPC20	surfaces 500 × 200 mm
Auxiliary equipment	band saw, pneumatic tapping arm, blasting cabinet, centrifugal deburring machine, ultrasonic washer

LEAD TIMES AND LOGISTICS

Quotation within 48 working hours of receiving complete documentation.

Prototypes within 5 working days, **typical orders** 10–20 working days, large orders — lead time agreed individually.

Breakdowns and rush orders — overtime and Saturday work, lead time agreed individually.

Delivery by our own vehicles within approx. 100 km in southern Poland (oversized parts too), by courier across Europe, or collection from our site.

COMMERCIAL TERMS

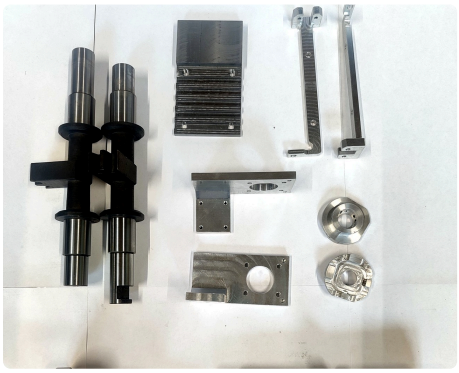
Payment by bank transfer, 14 days; regular customers as agreed. Invoicing in PLN or EUR.

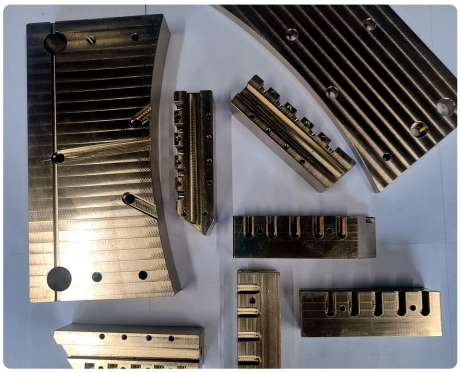
Discounts up to 10% for regular customers and larger orders.

Framework agreements for repeat parts: fixed prices and documentation kept for future orders.

Machining team: 4 CNC operators, 5 conventional machine operators, a grinder, a toolmaker, a process engineer, a department manager and customer service. Working hours 6:00–14:00 CET.

SELECTED WORK







Shafts, flanges and plates — steel and aluminium · brass guide parts · black oxide steel tooling

REQUESTS FOR QUOTATION

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ENGINEERING · DEPARTMENT MANAGER

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send an enquiry